

What is claimed is:

1. A tension mask assembly for a cathode ray tube
5 comprising:
a mask frame including a first pair of frame members
disposed at opposite ends, respectively, of said mask
frame;
a plurality of mask strands disposed between said pair
10 of frame members and affixed to said pair of frame
members in a manner to produce tension in said mask
strands; and
a third member for supporting said plurality of mask
strands in a first intermediate region of said mask
15 strands, between said pair of frame members.

2. A tension mask assembly according to Claim 1
wherein said third member is disposed in a direction
parallel to a direction of one of said pair of frame
20 members and closer to said one of said pair of frame
members than to the other one of said pair of frame
members.

3. A tension mask assembly according to Claim 2,
25 further comprising a fourth member for supporting said
plurality of mask strands in a second intermediate region
of said mask strands, between said pair of frame members,
wherein said fourth member is closer to said other of said
pair of frame members than to said one of said pair of
30 frame members.

4. A tension mask assembly according to Claim 1,
wherein said mask strands are made of an etched strand
material.

35

5. A tension mask assembly according to Claim 1,
wherein, in a stand alone state, said plurality of mask

0982720:04094

strands are connected to each other with an unetched strand material on each end.

6. A tension mask assembly according to Claim 1
5 wherein said third member is disposed perpendicularly to said mask strands.

7. A tension mask assembly according to Claim 1,
wherein a second pair of frame members are affixed to said
10 first pair of frame members to form said mask frame having a rectangular shape.

8. A tension mask assembly according to Claim 1
wherein said third member and said fourth member apply a
15 frictional force to said mask strands.

9. A tension mask assembly according to Claim 1
wherein said third member is attached to said mask strands
by an adhesive.
20

10. A method for forming a tension mask assembly,
comprising the steps of:

- (a) providing a tension mask with a plurality of
etched mask strands disposed vertically between two
25 respective end regions;
- (b) affixing a plurality of barrier ridge elements to
the tension mask; and
- (c) affixing the tension mask.

30 11. The method of claim 10 further comprising the
step of aligning the barrier ridge elements perpendicular
to the mask strands.

12. The method of claim 10 further comprising the
35 step of aligning the mask strands and the barrier ridge
elements to the mask frame perpendicular to the mask
strands and the barrier ridge elements.

1040022650

13. The method of claim 10 further comprising the step of trimming the mask strands flush to the outer portion of a mask frame assembly after the mask strands are
5 affixed to the mask frame.